

ECN # 473.1

Page 1 of 1

**ENGINEERING CHANGE NOTE:**

mfx3

ECN #:

473.1

ASSEMBLY: AMW4099**DESCRIPTION:** MW4 Front Panel Assembly**New Assembly:****DATE:** 16/05/02**Current Assy Rev:** n/a**Current Schematic Rev:****New Assy Rev:** n/a**New Schematic Rev:**

TIS ECN REPLACES ECN473

☐ CMS BOMs Updated☐ Excel BOMs Updated☐ Subcontractor Records Updated**Compatibility Maintained:** Yes**IMPLEMENTATION INFORMATION:**☐ Safety Issue☐ UL Compliance Issue☐ New Feature☐ Cost Reduction☐ Bug Fix☐ EMC Compliance Issue☐ Quality Issue☐ Reliability Reasons☐ Software Change☐ Cosmetic Change**REASON FOR CHANGE:**

To improve QDC Engine cooling and reduce the Fan vibration noise.

DETAILS OF CHANGE:

1. Fit one Rubber Gaskets (FL P/N MMW4497) under each of three Fans (3 Gaskets per QDC Engine).
2. Use 12 Fan Spacers (supplied with Fans), 12 M3x30 Screws (FL P/N FSC7756) and 12 Star Washers (FL P/N FWC9091) to secure the Fans to the Panel.
3. Remove the Filter Foam (MMW4047-A) and discard.

NOTE TO PRODUCTION: Modify all existing Stock and WIP.

NOTE TO FIELD SERVICE: Order required stock of Upgrade Kits, FL P/N ZZK4099 from Fairlight Sydney and implement this ECN to the units in service at the first convenience.